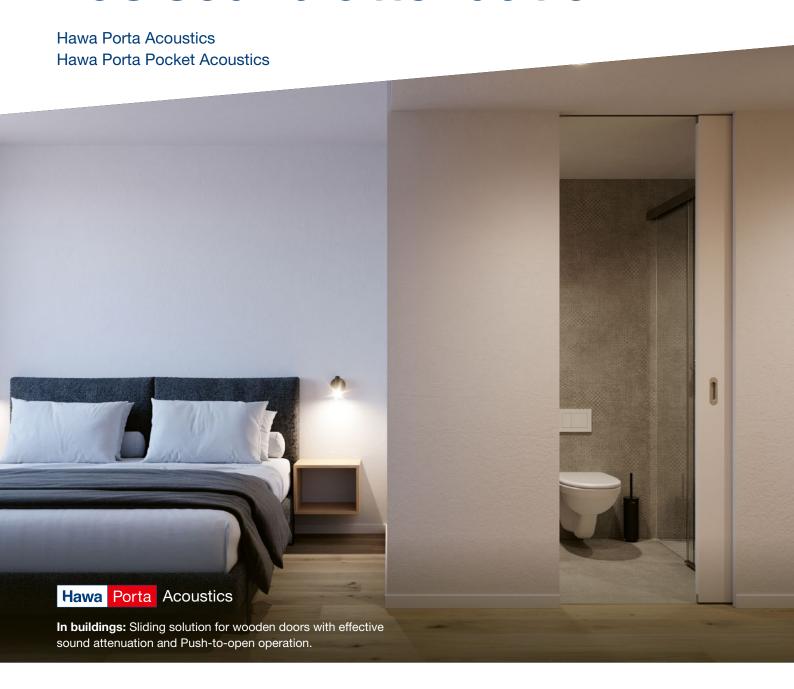


The all-rounder now has sound attenuation



www.hawa.com Rethink your space.

Hawa Porta Acoustics More peace and quiet in everyday life

The all-rounder among sliding fittings can now do even more: the Hawa Porta Acoustics attenuates sound transmission by up to 39 dB. And a clever all-round seal protects against drafts, odors and incident light. Of course, it still features its signature strengths.

With minimal installation dimensions, it can be quickly and easily mounted in pockets or in front of the wall. Push-to-open operation with soft closing mechanism ensures outstanding operating convenience. The intelligent force deflection of the horizontal seal ensures quiet opening and closing as well. What's more, the Hawa Porta Acoustics features an attractive design: The entire technology, including sound attenuation, remains invisible.



Create flexible quiet zones – simply leave noise, light, drafts, and odours outside the door.



Added discretion: All-round seals ensure quiet

When you've heard enough from the world, simply close your Hawa Porta Acoustics sliding door. Sound, odors, drafts and light – all stay outside.



More convenience: with force deflection and push-to-open

A light tap easily releases the doors from the wall pocket, thanks to Push-to-open operation with soft closing mechanism. The intelligent force deflection of the horizontal seal additionally supports opening and closing.

Improved efficiency: from planning to installation

The identical seal set supplements the system components of the Hawa Porta 60/100 HMD/HMT for wall-mounted and pocket solutions. Door installation is easy: You can use standard door leaves, install the doors even after construction is complete, and have access to the hardware at all times.



The advantages of sliding doors combined with effective sound attenuation

The Hawa Porta Acoustics in brief



Flexibility

Wall-mounted and pocket solution with identical set Allows variable passage dimensions



Comfort

Noise reduction up to 39 dB Rw from room to room Minimizes odors, drafts, and incidence of light Ergonomic opening and closing of door

Increased discretion

Efficient movement support with Push-to-open with self closing mechanism for the Hawa Porta 100 HMT Acoustics



Security

System tested to 100,000 cycles, corresponding to approx. 25 years and the average service life of a sliding door

Meets standard according to DIN EN 1527



Productivity

Simple planning thanks to the Hawa Product Planner

Efficient installation with only minimal additional processing of the door leaf



Aesthetics

Slimline, discreet design

Technology integrated invisibly in the running track

Technical product information

On the following pages, you will find all the necessary ordering information for Hawa Porta Acoustics.

Hawa Porta 60 HMD Acoustics

see page 5

Hawa Porta 100 HMD Acoustics

see page 17



Hawa Porta 60 HMT Pocket Acoustics

see page 11

Hawa Porta 100 HMT Pocket Acoustics

see page 23

Fitting for top-running wooden doors up to 60 kg (132 lbs.), with surface mounted running track. Sound attenuation. Wall mounting. Minimal installation height.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Aluminium panel or customer-provided wooden

panelling integrated in the system

Productivity Tool-less door mounting

Technical specifications

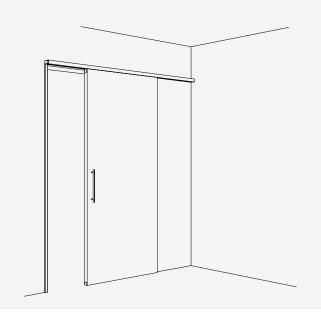
(M)

Max. 60 kg (132 lbs.)

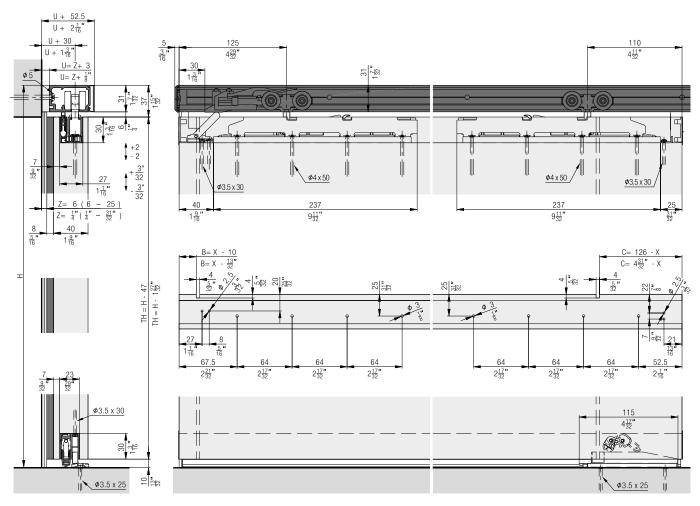
↑ Max. 2500 mm (8' 2 7/16'')

 $\stackrel{\leftarrow}{=}$ 750–1250 mm (2' 5 17/32'' to 4' 1 7/32'') Inside clearance (LMB)

→[[← 39–45 mm (1 17/32'' to 1 25/32'')



Installation examples



Set for 1 wooden door up to 60 kg (132 lbs.)

	No.
Hawa Porta 60 HMD/HMT Pocket Acoustics, for 1 door	30431

for 1 door			
Set consisting	of:	30431	No.
600	Running gear, plain bearings, rollers, plastic, blue	2	057.3115.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
9	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
@	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
The state of the s	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, anthracite, 4-piece set	1	30484
	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Running tracks

		mm (inch)	No.
		2,500 (8' 2 7/16'')	057.3112.250
	Running track, aluminum, anodized,	3,500 (11' 5 25/32'')	057.3112.350
	pre-drilled	6,000 (19' 8 7/32'')	057.3112.600
		cut to size	057.3112.990
1 111.	Running track, extended spacing	2,500 (8' 2 7/16'')	30617
	of +9 mm (11/32") between door and wall, aluminum, anodized, pre-drilled	6,000 (19' 8 7/32'')	30618
		cut to size	30668
/ //.	Running track, extended spacing	2,500 (8' 2 7/16'')	30619
	of +20 mm (25/32") between door and wall, aluminum, anodized, pre-drilled	6,000 (19' 8 7/32'')	30620
		cut to size	30669
	Disposable cover to running track Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	2,000 (6' 6 3/4 '')	057.3098.001
		cut to size	057.3098.990

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Panels

	mm (inch)	No.
Clip-on panel, wall mounting, aluminum, anodized	2,500 (8' 2 7/16'')	057.3113.250
	3,500 (11' 5 25/32'')	057.3113.350
	6,000 (19' 8 7/32'')	057.3113.600
	cut to size	057.3113.990

Panel end component set, 95 mm (3 3/4"), can be shortened, plastic, wall mounting

	No.
Panel end component set, with fixation clip, 95 mm (3 3/4"), plastic, anthracite	30485

Set consisting	of:	30485	No.
	Panel end component, 95 mm (3 3/4"), plastic, anthracite, can be shortened	2	30133
	Fixation clip for wooden and aluminum panel, steel, zinc-plated	2	057.3126.101

Hawa Porta 60 HMD Acoustics

Sets left type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, left	30437
	Seal, Hawa Acoustics S, left	30439
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

Sets right type (horizontal seal set)

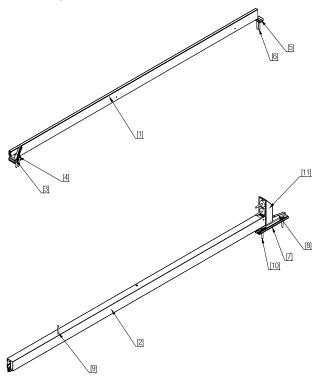
	Seal, Hawa Acoustics XS, right	30436
	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

No.

Vertical seal for seal set, left, right set type



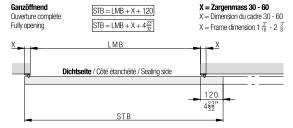
Hawa Acoustics horizontal seal set consisting of:

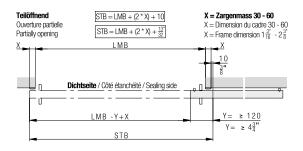


Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454		
			S	30385		
			M	30455]	
			L	30456]	
			XL	30457]	
2	Senkdichtung Joint d'abaissement Floor seal	1	Links Gauche Left		Rechts Droite Right	
			XS	30446	XS	30447
			S	30387	S	30383
			M	30448	М	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

Definition left, right / door width calculation

Left type (left hand lock)





Right type (right hand lock) **Ganzöffnend** Ouverture complète X = Zargenmass 30 - 60 X = Dimension du cadre 30 - 60 STB = LMB + X + 120 $STB = LMB + X + 4\frac{23}{32}$ Fully opening X = Frame dimension $1\frac{3^n}{16} - 2\frac{3^n}{8}$ LMB Dichtseite / Côté étanchéité / Sealing side 120 4²³/₃₂ STB Teilöffnend X = Zargenmass 30 - 60 STB = LMB + (2 * X) + 10Ouverture partielle Partially opening X = Dimension du cadre 30 - 60 X = Frame dimension $1\frac{3''}{16}$ - $2\frac{3''}{8}$ $STB = LMB + (2 * X) + \frac{13''}{32}$ Dichtseite / Côté étanchéité / Sealing side <u>Y= ≥ 120</u> LMB-Y+X $Y = \ge 4\frac{3}{4}$

Acoustics set determination

Ganzöffnend

Ouverture complète Fully opening

	LMB			
X	30	40	50	60
Hawa Acoustics XS	750 - 780	750 - 770	750 -760	750
Hawa Acoustics S	780 - 900	770 - 890	760 - 880	750 - 870
Hawa Acoustics M	900 - 1030	890 - 1020	880 - 1010	870 - 1000
Hawa Acoustics L	1030 - 1150	1020 -1140	1010 - 1130	1000 - 1120
Hawa Acoustics XL	1150 - 1250	1140 - 1250	1130 - 1250	1120 - 1250

	LMB			
Х	1 3"	1 9'	1 31"	2 ³ / ₈
Hawa Acoustics XS	2' 5 17" - 2' 6 23"	2' 5 17" - 2' 6 5"	2' 5 17" - 2' 5 29"	2' 5 17"
Hawa Acoustics S	2' 6 33" - 2'11 7"	2' 6 5" - 2'11 1"	$2' \cdot 5 \cdot \frac{29''}{32} - 2' \cdot 10 \cdot \frac{21''}{32}$	2' 5 17" - 2'10 1"
Hawa Acoustics M	2'11 7" - 3' 4 9"	2'11 1 - 3' 4 5"	2'10 21" - 3' 3 3"	2'10 1 - 3' 3 3
Hawa Acoustics L	$3' \ 4 \ \frac{9''}{16} \ - 3' \ 9 \ \frac{9''}{32}$	3' 4 5" - 3' 8 7"	3' 3 3" - 3' 8 1"	$3' \ 3 \ \frac{3''}{8} - 3' \ 8 \ \frac{3''}{32}$
Hawa Acoustics XL	3' 9 9 - 4' 1 7 32	3' 8 7" - 4' 1 7"	3' 8 15" - 4' 1 7"	3' 8 3" - 4' 1 7"

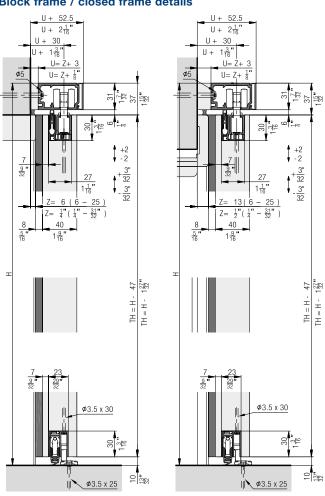
Teilöffnend

Ouverture partielle Partially opening

	LMB				
Х	30	30 40 50			
Hawa Acoustics XS	750 - 870	750 - 850	750 - 830	750 - 810	
Hawa Acoustics S	870 - 990	850 - 970	830 - 950	810 - 930	
Hawa Acoustics M	990 - 1120	970 - 1100	950 - 1080	930 - 1060	
Hawa Acoustics L	1120 - 1240	1100 - 1220	1080 - 1200	1060 - 1180	
Hawa Acoustics XL	1240 - 1250	1220 - 1250	1200 - 1250	1180 - 1250	

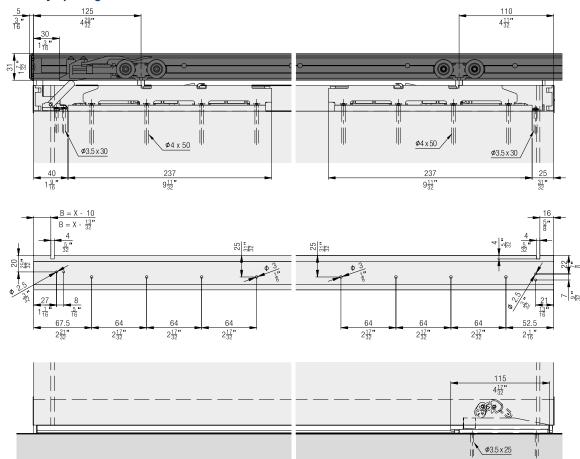
	LMB						
Х	1 3" 1 9"		1 31"	2 3"			
Hawa Acoustics XS	2' 5 17" - 2'10 1/4	2' 5 17" - 2' 9 15'	2' 5 17" - 2' 8 11"	2' 5 17" - 2' 7 7"			
Hawa Acoustics S	2'10 1 - 3' 2 31	2' 9 15" - 3' 2 3'	2' 8 11" - 3' 1 13"	2'7 7 - 3' 5			
Hawa Acoustics M	3' 2 31" - 3' 8 32	3' 2 3" - 3' 7 5'	3' 1 13" - 3' 6 17"	3' 5' - 3' 5 23'			
Hawa Acoustics L	3' 8 3" - 4' 13	$3'7\frac{5''}{16}-4'$	3' 6 17" - 3'11 1"	$3' \cdot 5 \cdot \frac{23''}{32} - 3' \cdot 10 \cdot \frac{15''}{32}$			
Hawa Acoustics XL	4' 13" - 4' 1 7	4' 1 -4' 1 7	3'11 ½" - 4' 1 ½"	3'10 ^{15"} - 4' 1 ^{7"}			

Block frame / closed frame details



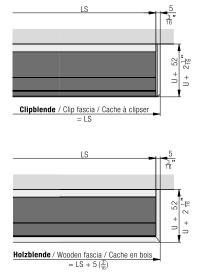
Hawa Porta 60 HMD Acoustics

Partially opening view



Bottom guide assembly detail

Calculations of panels



Fitting for top-running wooden doors up to 60 kg (132 lbs.), with surface mounted running track or running track flush with the ceiling. Sound attenuation. Ceiling mounting. Wall pocket solution.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Ceiling-integrated or surface-mounted pocket

solutions possible

Productivity Door can be installed in pocket after construction

is complete

Technical specifications

 Max.
 60 kg (132 lbs.)

 ↑ Max.
 2500 mm (8' 2 7/16")

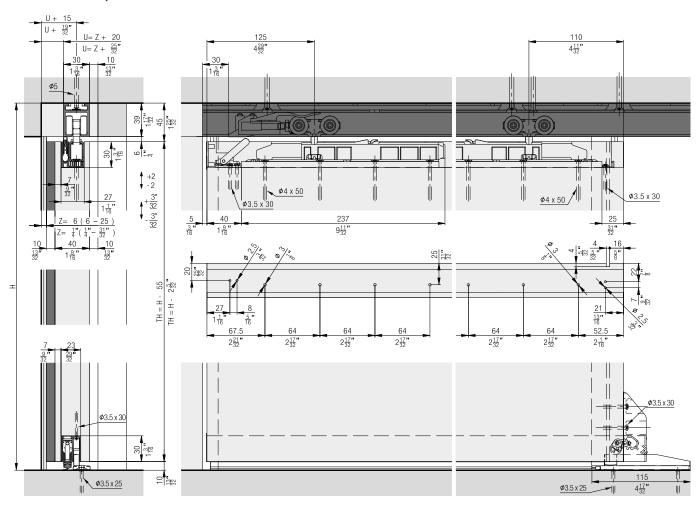
750-1250 mm (2' 5 17/32" to 4' 1 7/32") Inside clearance (LMB)

39–45 mm (1 17/32" to 1 25/32")

Installation examples

 $\stackrel{\leftarrow}{\longrightarrow}$

 $\rightarrow \boxed{\leftarrow}$



Set for 1 wooden door up to 60 kg (132 lbs.)

	No.
Hawa Porta 60 HMD/HMT Pocket Acoustics, for 1 door	30431

Set consisting	of:	30431	No.
600	Running gear, plain bearings, rollers, plastic, blue	2	057.3115.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
242	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
A STATE OF THE STA	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set	1	30484
242	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Accessories for set

	No.
Spring loaded buffer Hawa Porta 60/100	27760

Running tracks

		mm (inch)	No.
		1,700 (5' 6 15/16'')	057.3016.170
		2,000 (6' 6 3/4 '')	057.3016.200
	Running track, aluminum, pre-drilled	2,500 (8' 2 7/16'')	057.3016.250
4		6,000 (19' 8 7/32'')	057.3016.600
		cut to size	057.3016.990
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	057.3016.201
/•//		2,500 (8' 2 7/16'')	057.3016.251
		6,000 (19' 8 7/32'')	057.3016.601
		cut to size	057.3016.991
Disposable cover to running track Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	to running track	2,000 (6' 6 3/4 '')	057.3098.001
	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Assembly set

	No.
Assembly set Hawa Porta 60/100, 2000 mm (6' 6 3/4")	057.3179.200
Assembly set Hawa Porta 60/100, 2500 mm (8' 2 7/16")	057.3179.250
Assembly set Hawa Porta 60/100, 3000 mm (9' 10 1/8'')	057.3179.300

Set consisting of:		mm (inch)	057.3179.200	057.3179.250	057.3179.300	No.
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	1			057.3174.200
	Assembly pin, plastic, gray		9	11	13	057.0201.001
	Countersunk head screw, 5x40 mm (3/16"x1 9/16"), steel, zinc-plated		10	12	14	766.3054.140
	Running track, aluminum, anodized, pre-drilled 2,500			1		057.3174.250
	Running track, aluminum, anodized, pre-drilled	3,000 (9' 10 1/8 '')			1	057.3174.300

Sets left type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, left	30437
	Seal, Hawa Acoustics S, left	30439
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

Sets right type (horizontal seal set)

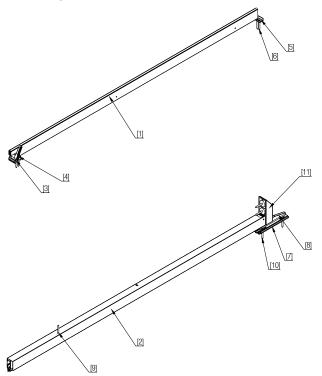
	Seal, Hawa Acoustics XS, right	30436
	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

No.

Vertical seal for seal set, left, right set type



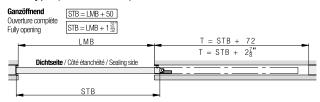
Hawa Acoustics horizontal seal set consisting of:

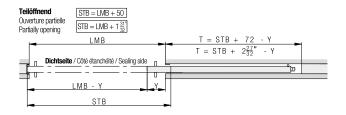


Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454		
			S	30385		
			M	30455]	
			L	30456]	
			XL	30457		
2	Senkdichtung Joint d'abaissement Floor seal	1	Links Gauche Left		Rechts Droite Right	
			XS	30446	XS	30447
			S	30387	S	30383
			M	30448	M	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

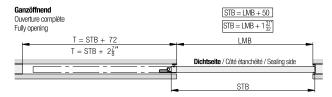
Definition left, right / door width calculation

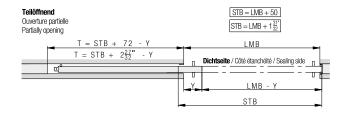
Left type (left hand lock)





Right type (right hand lock)



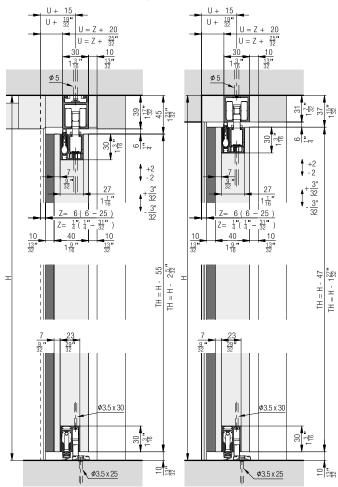


Acoustics set determination

	LMB
Hawa Acoustics XS	750 - 850
Hawa Acoustics S	850 - 970
Hawa Acoustics M	970 - 1100
Hawa Acoustics L	1100 - 1220
Hawa Acoustics XL	1220 -1250

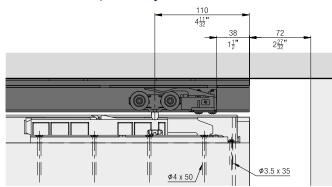
	LMB
Hawa Acoustics XS	2' 5 17" - 2' 9 15"
Hawa Acoustics S	2' 9 15" - 3' 2 3"
Hawa Acoustics M	3' 2 3" - 3' 7 5"
Hawa Acoustics L	3' 7 5" - 4' 1"
Hawa Acoustics XL	4' 1 - 4' 1 7

Further installation examples

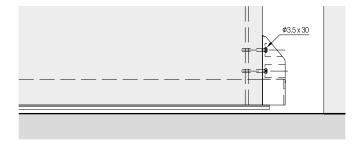


Hawa Porta 60 HMT Pocket Acoustics

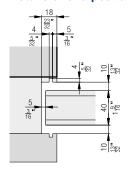
Pocket side view, assembly set



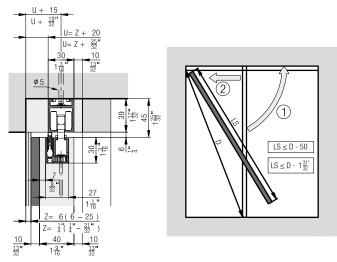
2 1 16 5 5 7 5 8 5 7 5 8 5 7 5 8 7 5



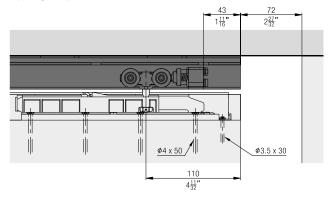
Details of end post at lock side



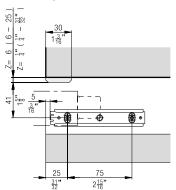
Assembly set/track installation Pocket



Spring stop



Bottom guide assembly detail



Fitting for top-running wooden doors up to 100 kg (220 lbs.), with surface mounted running track. Sound attenuation. Wall mounting. Minimal installation height.

Product highlights

← Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted light

incidence

Flexibility Aluminium panel or customer-provided wooden

panelling integrated in the system

Productivity Tool-less door mounting

Technical specifications

(M)

Мах. 100 kg (220 lbs.)

2500 mm (8' 2 7/16") \uparrow Max.

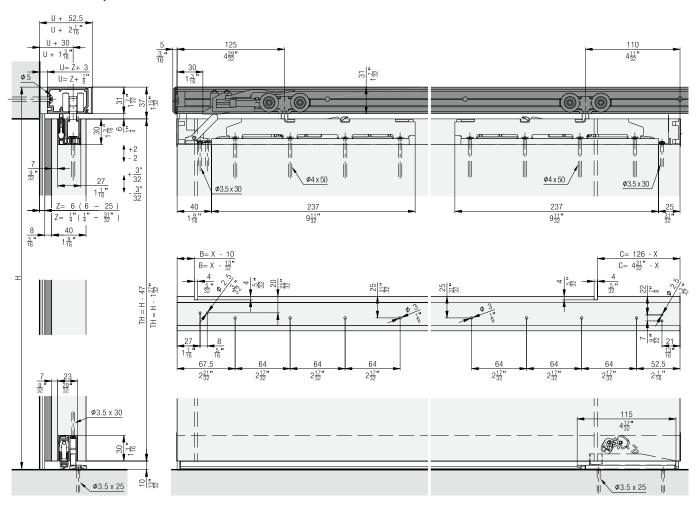
750-1250 mm (2' 5 17/32" to 4' 1 7/32") $\stackrel{\leftarrow}{\longrightarrow}$

Inside clearance (LMB)

 $\rightarrow \boxed{\leftarrow}$ 39-45 mm (1 17/32" to 1 25/32")



Installation examples



Set for 1 wooden door up to 100 kg (220 lbs.)

	No.
Hawa Porta 100 HMD/HMT Pocket Acoustics, for 1 door	30430

for 1 door			
Set consisting	of:	30430	No.
E FO	Running gear, ball bearing, rollers, plastic, white	2	057.3114.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated		042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated		042.0175.001
@	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
A STATE OF THE PARTY OF THE PAR	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, anthracite, 4-piece set		30484
SJ2	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Running tracks

		mm (inch)	No.
		2,500 (8' 2 7/16'')	057.3112.250
	Running track, aluminum, anodized,	3,500 (11' 5 25/32'')	057.3112.350
	pre-drilled	6,000 (19' 8 7/32'')	057.3112.600
		cut to size	057.3112.990
/ ///	Running track, extended spacing	2,500 (8' 2 7/16'')	30617
	of +9 mm (11/32") between door and wall, aluminum, anodized, pre-drilled	6,000 (19' 8 7/32'')	30618
		cut to size	30668
Running track, extended spacing		2,500 (8' 2 7/16'')	30619
	of +20 mm (25/32") between door and	6,000 (19' 8 7/32'')	30620
wall, aluminum, anodized, pre-drilled	cut to size	30669	
	Disposable cover to running track Hawa	2,000 (6' 6 3/4 '')	057.3098.001
Divido 100 / Hawa Porta 45/60/100, plastic, black	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

Panels

	mm (inch)	No.
Clip-on panel, wall mounting, aluminum, anodized	2,500 (8' 2 7/16'')	057.3113.250
	3,500 (11' 5 25/32'')	057.3113.350
	6,000 (19' 8 7/32'')	057.3113.600
	cut to size	057.3113.990

Panel end component set, 95 mm (3 3/4"), can be shortened,, plastic, wall mounting

	No.
Panel end component set, with fixation clip, 95 mm (3 3/4"), plastic, anthracite	30485

Set consisting of:		30485	No.
	Panel end component, 95 mm (3 3/4"), plastic, anthracite, can be shortened	2	30133
	Fixation clip for wooden and aluminum panel, steel, zinc-plated	2	057.3126.101

Sets left type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, left	30437
	Seal, Hawa Acoustics S, left	30439
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

Sets right type (horizontal seal set)

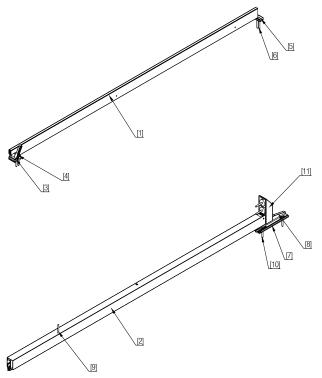
	Seal, Hawa Acoustics XS, right	30436
	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

No.

Vertical seal for seal set, left, right set type



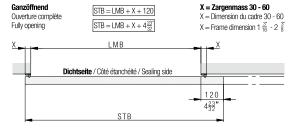
Hawa Acoustics horizontal seal set consisting of:

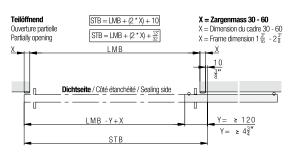


Position	Bezeichnung	Anzahi	Тур			
Position Position	Désignation Designation	Numéro Number	Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454	1	
			S	30385	1	
			М	30455	1	
			L	30456	1	
			XL	30457	1	
2	Senkdichtung Joint d'abaissement Floor seal	1	Links Gauche Left		Rechts Droite Right	
			XS	30446	xs	30447
			S	30387	S	30383
			М	30448	М	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

Definition left, right / door width calculation

Left type (left hand lock)





Right type (right hand lock) **Ganzöffnend** Ouverture complète X = Zargenmass 30 - 60 X = Dimension du cadre 30 - 60 STB = LMB + X + 120 $STB = LMB + X + 4\frac{23}{32}$ Fully opening $X = Frame dimension 1 \frac{3^n}{16} - 2 \frac{3^n}{8}$ Dichtseite / Côté étanchéité / Sealing side 120 $4\frac{23}{32}$ STB Teilöffnend X = Zargenmass 30 - 60 STB = LMB + (2 * X) + 10Ouverture partielle Partially opening X = Dimension du cadre 30 - 60 X = Frame dimension $1\frac{3^n}{16}$ - $2\frac{3^n}{8}$ $STB = LMB + (2 * X) + \frac{13}{32}$ Dichtseite / Côté étanchéité / Sealing side Y= ≥ 120 LMB-Y+X Y = ≥ 4³ STB

Acoustics set determination

Ganzöffnend

Ouverture complète Fully opening

	LMB					
X	30	40	50	60		
Hawa Acoustics XS	750 - 780	750 - 770	750 -760	750		
Hawa Acoustics S	780 - 900	770 - 890	760 - 880	750 - 870		
Hawa Acoustics M	900 - 1030	890 - 1020	880 - 1010	870 - 1000		
Hawa Acoustics L	1030 - 1150	1020 -1140	1010 - 1130	1000 - 1120		
Hawa Acoustics XL	1150 - 1250	1140 - 1250	1130 - 1250	1120 - 1250		

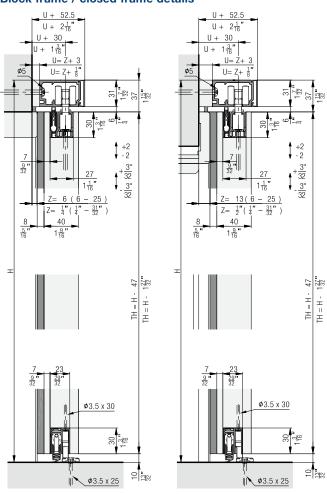
	LMB			
Х	1 3"	1 9"	1 31"	2 3"
Hawa Acoustics XS	2' 5 17" - 2' 6 23"	2' 5 17" - 2' 6 5"	2' 5 17" - 2' 5 29"	2' 5 ^{17"}
Hawa Acoustics S	2' 6 23" - 2'11 7"	2' 6 5" - 2'11 1"	$2' \cdot 5 \cdot \frac{29''}{32} - 2' \cdot 10 \cdot \frac{21''}{32}$	2' 5 17" - 2'10 1"
Hawa Acoustics M	2'11 7" - 3' 4 9"	2'11 1 - 3' 4 5"	2'10 21" - 3' 3 3"	2'10 1 - 3'3 3
Hawa Acoustics L	3' 4 9" - 3' 9 9"	3' 4 5" - 3' 8 7"	3' 3 3" - 3' 8 1"	3' 3 3" - 3' 8 3"
Hawa Acoustics XL	$3' 9 \frac{9''}{32} - 4' 1 \frac{7''}{32}$	$3' \cdot 8 \cdot \frac{7''}{8} - 4' \cdot 1 \cdot \frac{7''}{32}$	3' 8 15" - 4' 1 7"	3' 8 3" - 4' 1 7"

Teilöffnend Ouverture partielle Partially opening

	LMB					
X	30	40	50	60		
Hawa Acoustics XS	750 - 870	750 - 850	750 - 830	750 - 810		
Hawa Acoustics S	870 - 990	850 - 970	830 - 950	810 - 930		
Hawa Acoustics M	990 - 1120	970 - 1100	950 - 1080	930 - 1060		
Hawa Acoustics L	1120 - 1240	1100 - 1220	1080 - 1200	1060 - 1180		
Hawa Acoustics XL	1240 - 1250	1220 - 1250	1200 - 1250	1180 - 1250		

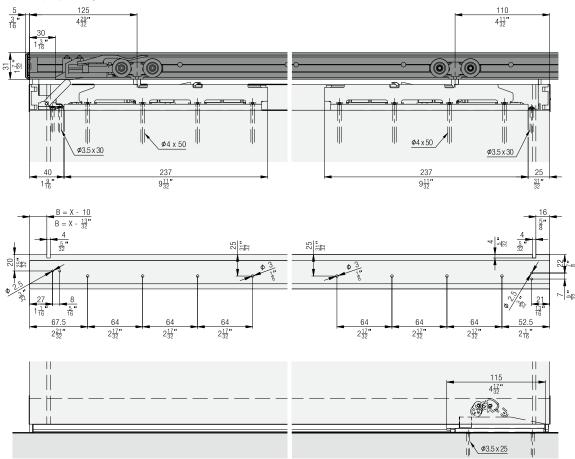
		LMB			
Х	1 3"	1 9"	1 31"	2 3 "	
Hawa Acoustics XS	2' 5 17" - 2'10 1/4	2' 5 17" - 2' 9 15'	2' 5 17" - 2' 8 11"	2' 5 17" - 2' 7 7"	
Hawa Acoustics S	2'10 1 - 3' 2 31	2' 9 15" - 3' 2 3"	2' 8 11" - 3' 1 13"	$2'7 \frac{7''}{8} - 3' \frac{5''}{8}$	
Hawa Acoustics M	3' 2 31" - 3' 8 32	3' 2 3" - 3' 7 5'	3' 1 13" - 3' 6 17"	$3' \frac{5}{8}'' - 3' \cdot 5 \cdot \frac{23''}{32}$	
Hawa Acoustics L	3' 8 3" - 4' 13	$3'7\frac{5''}{16}-4'$	3' 6 17" - 3'11 1"	$3' \cdot 5 \cdot \frac{23''}{32} - 3' \cdot 10 \cdot \frac{15''}{32}$	
Hawa Acoustics XL	4' 13" - 4' 1 7	4' 1 - 4' 1 7	3'11 1 - 4' 1 7	3'10 15" - 4' 1 7"	

Block frame / closed frame details



Hawa Porta 100 HMD Acoustics

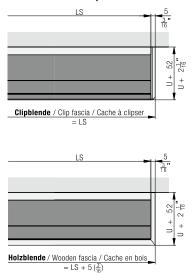
Partially opening view



39

Bottom guide assembly detail

Calculations of panels



Fitting for top-running wooden doors up to 100 kg (220 lbs.), with surface mounted running track or running track flush with the ceiling. Sound attenuation. Ceiling mounting. Wall pocket solution.

Product highlights

Comfort Outstanding living comfort thanks to effective

exclusion of sound, drafts, odors and unwanted

light incidence

Flexibility Ceiling-integrated or surface-mounted pocket

solutions possible

Productivity Door can be installed in pocket after construction

is complete

Technical specifications

 $\rightarrow \boxed{\leftarrow}$

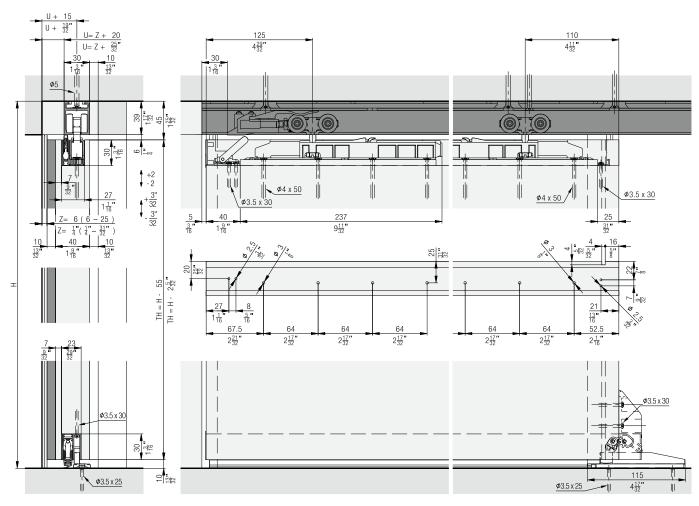
Max. 100 kg (220 lbs.)

↑ Max. 2500 mm (8' 2 7/16'')

 \leftrightarrow 750–1250 mm (2' 5 17/32'' to 4' 1 7/32'') Inside clearance (LMB)

39-45 mm (1 17/32" to 1 25/32")

Installation examples

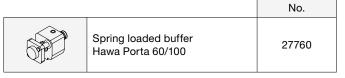


Set for 1 wooden door up to 100 kg (220 lbs.)

	No.
Hawa Porta 100 HMD/HMT Pocket Acoustics, for 1 door	30430

Set consisting	of:	30430	No.
	Running gear, ball bearing, rollers, plastic, white	2	057.3114.071
	SoftStop Hawa Porta Acoustics, with retention spring, plastic, gray	1	30472
	Stopper, with retention spring, plastic, gray	1	057.3073.072
	Adapter for running gear, for SoftStop, plastic, gray	1	30218
	Pan head screw, M3x8 mm (1/8"x5/16")	1	30359
	Hexagon head screw, M8x36 mm (5/16"x1 13/32"), steel, zinc-plated	1	042.0165.101
	Head cap screw, M8x35 mm (5/16"x1 3/8"), steel, zinc-plated	1	042.0175.001
@	Cover cap, plastic, grey	1	600.0000.533
	Running gear holder, plastic, anthracite	2	042.0174.001
	Housing, steel, zinc-plated	2	042.0166.102
	Spacer, housing plastic anthracite	2	30361
	Cover cap set, plastic, plastic, anthracite, 4-piece set	1	30484
	Flat countersunk head chipboard screw, 4x50 mm (5/32"x1 31/32", steel, zinc-plated	8	30463

Accessories for set



Running tracks

		mm (inch)	No.
		1,700 (5' 6 15/16'')	057.3016.170
		2,000 (6' 6 3/4 '')	057.3016.200
	Running track, aluminum, pre-drilled	2,500 (8' 2 7/16'')	057.3016.250
4		6,000 (19' 8 7/32'')	057.3016.600
		cut to size	057.3016.990
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	057.3016.201
/•//		2,500 (8' 2 7/16")	057.3016.251
		6,000 (19' 8 7/32'')	057.3016.601
		cut to size	057.3016.991
Disposable cover to running track		2,000 (6' 6 3/4 '')	057.3098.001
Hawa Divido 100 / Hawa Porta 45/60/100, plastic, black	cut to size	057.3098.990	

Components for running tracks

	No.
Track cleaner, plastic, blue	057.3099.071
Key for dismounting, steel, zinc-plated	042.3119.101

No.

Assembly set

	No.
Assembly set Hawa Porta 60/100, 2000 mm (6' 6 3/4")	057.3179.200
Assembly set Hawa Porta 60/100, 2500 mm (8' 2 7/16'')	057.3179.250
Assembly set Hawa Porta 60/100, 3000 mm (9' 10 1/8'')	057.3179.300

Set consisting	of:	mm (inch)	057.3179.200	057.3179.250	057.3179.300	No.
	Running track, aluminum, anodized, pre-drilled	2,000 (6' 6 3/4 '')	1			057.3174.200
	Assembly pin, plastic, gray		9	11	13	057.0201.001
	Countersunk head screw, 5x40 mm (3/16"x1 9/16"), steel, zinc-plated		10	12	14	766.3054.140
	Running track, aluminum, anodized, pre-drilled	2,500 (8' 2 7/16'')		1		057.3174.250
	Running track, aluminum, anodized, pre-drilled	3,000 (9' 10 1/8 '')			1	057.3174.300

Push-to-open with self closing mechanism (must only be used with Hawa Porta 100)

Push-to-open Hawa Porta 100, 40–100 kg (88 to 220 lbs.), 1 piece			057.3178.071
Set consisting	of:	057.3178.071	No.
	Push-to-open Hawa Porta 100, 40–100 kg (88 to 220 lbs.), with self-closing	1	057.3177.071
5	Release piece for Push-to-open, zinc die casting	1	057.3176.001
	Screw set soft close	1	600.0000.566

Sets left type (horizontal seal set)

		No.
	Seal, Hawa Acoustics XS, left	30437
	Seal, Hawa Acoustics S, left	30439
	Seal, Hawa Acoustics M, left	30441
	Seal, Hawa Acoustics L, left	30443
	Seal, Hawa Acoustics XL, left	30445

Sets right type (horizontal seal set)

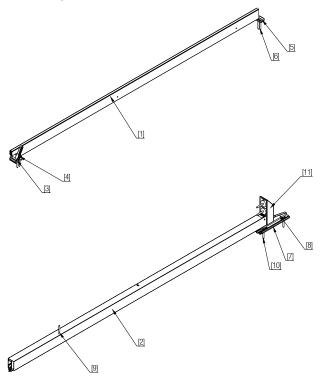
	Seal, Hawa Acoustics XS, right	30436
	Seal, Hawa Acoustics S, right	30438
	Seal, Hawa Acoustics M, right	30440
	Seal, Hawa Acoustics L, right	30442
	Seal, Hawa Acoustics XL, right	30444

No.

Vertical seal for seal set, left, right set type



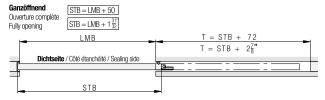
Hawa Acoustics horizontal seal set consisting of:

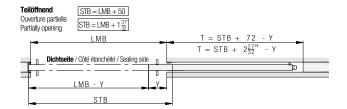


Position Position Position	Bezeichnung Désignation Designation	Anzahl Numéro Number	Typ Type Type			
1	Hubdichtung Joint de levage Header seal	1	Links/Rechts Gauche/Droite Left/Right			
			XS	30454		
			S	30385		
			М	30455]	
			L	30456		
			XL	30457]	
2	Senkdichtung Joint d'abaissement Floor seal	1	Links Gauche Left		Rechts Droite Right	
			XS	30446	XS	30447
			S	30387	S	30383
			М	30448	М	30449
			L	30450	L	30451
			XL	30452	XL	30453
3, 4, 5, 6	Kleinteileset oben Kit pour petites pièces, supérieur Small parts set top	1	Links Gauche Left	30390	Rechts Droite Right	30392
7, 8, 9, 10	Kleinteileset unten Kit pour petites pièces, inférieur Small parts set bottom	1	Links Gauche Left	30416	Rechts Droite Right	30417
11	Pocketadapter Adaptateur pour caisson à galandage Pocket adapter	1	Links/Rechts Gauche/Droite Left/Right	30418		

Definition left, right / door width calculation

Left type (left hand lock)





Right type (right hand lock) Ganzöffnend Ouverture complète STB = LMB + 50 $STB = LMB + 1\frac{31}{32}$ Fully opening T = STB + 72 $T = STB + 2\frac{7}{8}$ Dichtseite / Côté étanchéité / Sealing side STB STB = LMB + 50 Teilöffnend Ouverture partielle Partially opening $STB = LMB + 1\frac{31}{32}$ T = STB + 72 $T = STB + 2\frac{27}{32}$ Dichtseite / Côté étanchéité / Sealing side LMB - Y

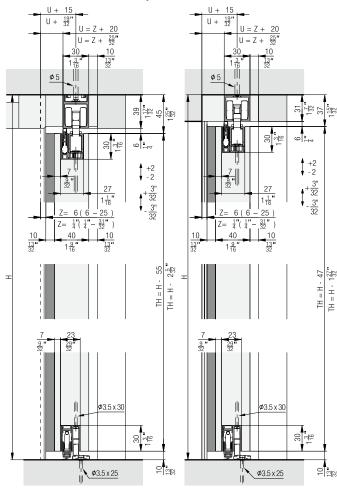
STB

Acoustics set determination

	LMB
Hawa Acoustics XS	750 - 850
Hawa Acoustics S	850 - 970
Hawa Acoustics M	970 - 1100
Hawa Acoustics L	1100 - 1220
Hawa Acoustics XL	1220 -1250

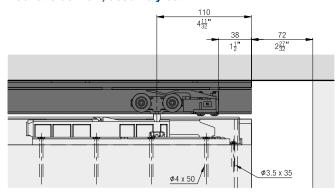
	LMB			
Hawa Acoustics XS	2' 5 17" - 2' 9 15"			
Hawa Acoustics S	2' 9 15" - 3' 2 3"			
Hawa Acoustics M	3' 2 3" - 3' 7 5"			
Hawa Acoustics L	3' 7 5" - 4' 1"			
Hawa Acoustics XL	4' 1 - 4' 1 7 - 4' 1 7			

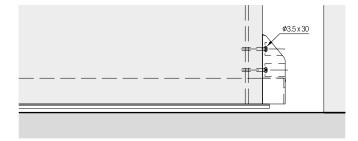
Further installation examples



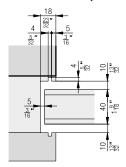
Hawa Porta 100 HMT Pocket Acoustics

Pocket side view, assembly set

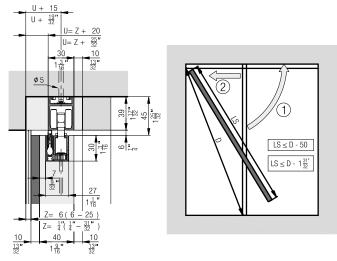




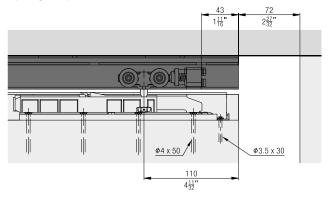
Details of end post at lock side



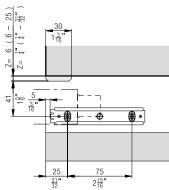
Assembly set/track installation Pocket



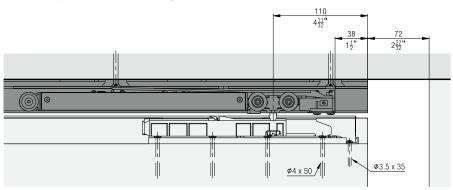
Spring stop

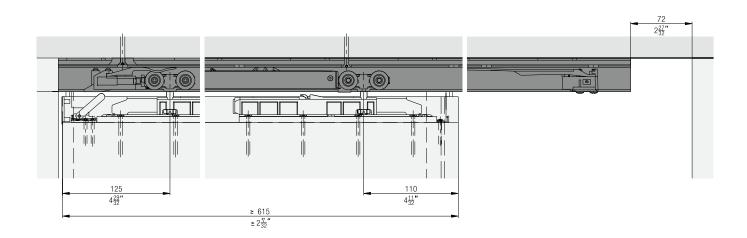


Bottom guide assembly detail



Push-to-open with self closing mechanism





Hawa Porta 100 HMT Pocket Acoustics

Room-to-room sound attenuation

All reference values have been measured on the basis of a practical design. The Rw sound attenuation values specify the expected sound attenuation between the two rooms which are influenced by the wall, the system and the choice of door leaf.

Reference values tested with a lightweight construction wall in accordance with James Hardy (type 1 H 31 / Rw 52 dB), size $2.5 \times 2.45 \, \text{m}$ in accordance with DIN EN ISO 10140-2. Clearance $2.0 \times 1.0 \, \text{m}$. The sound attenuation relates to the entire structure and specifies which sound attenuation can be expected between the two rooms.

Example walls	System	Thickness of door leaf	Type of door leaf	Estimated sound attenuation effect
	:	·	:	Room to room
				Rw
Wall with minimum acoustic rating of Rw 52 dB	without Hawa Acoustics		Single door leaf without sealing system	≈ 18 dB
	Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	39 mm	Single door leaf, approx. 19 kg/m² acoustic rating of Rw 29 dB	≈ 31 dB
Lightweight construction wall with metal stand			Chipboard, approx. 25 kg/m² No defined acoustic rating	≈ 30 dB
			Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics Hawa Porta 60 HMD Acoustics Hawa Porta 100 HMD Acoustics	44 mm	Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 30 dB
Lightweight construction wall with wooden stand			Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 34 dB
	Hawa Junior 100 B Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 35 dB
	without Hawa Acoustics		Single door leaf without sealing system	≈ 20 dB
Solid wall Acoustic ratings for wall construction according to manufacturer. The acoustic values may vary if installed in different wall types.	Hawa Porta 60 HMT Pocket Acoustics Hawa Porta 100 HMT Pocket Acoustics	39 mm	Single door leaf, approx. 19 kg/m², acoustic rating of Rw 29 dB	≈ 31 dB
			Door leaf with medium sound attenuation level approx. 25 kg/m², acoustic rating of Rw 39 dB	≈ 37 dB
	Hawa Junior 100 B Pocket Acoustics Hawa Porta 60 HMT Pocket Acoustics Hawa Porta 100 HMT Pocket Acoustics	44 mm	Single door leaf, approx. 20 kg/m² acoustic rating of Rw 29 dB	≈ 32 dB
			Door leaf with medium sound attenuation level approx. 28 kg/m², acoustic rating of Rw 40 dB	≈ 39 dB
	Hawa Junior 100 B Pocket Acoustics	50 mm	Door leaf with high sound attenuation level approx. 33 kg/m², acoustic rating of Rw 42 dB	≈ 41 dB



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